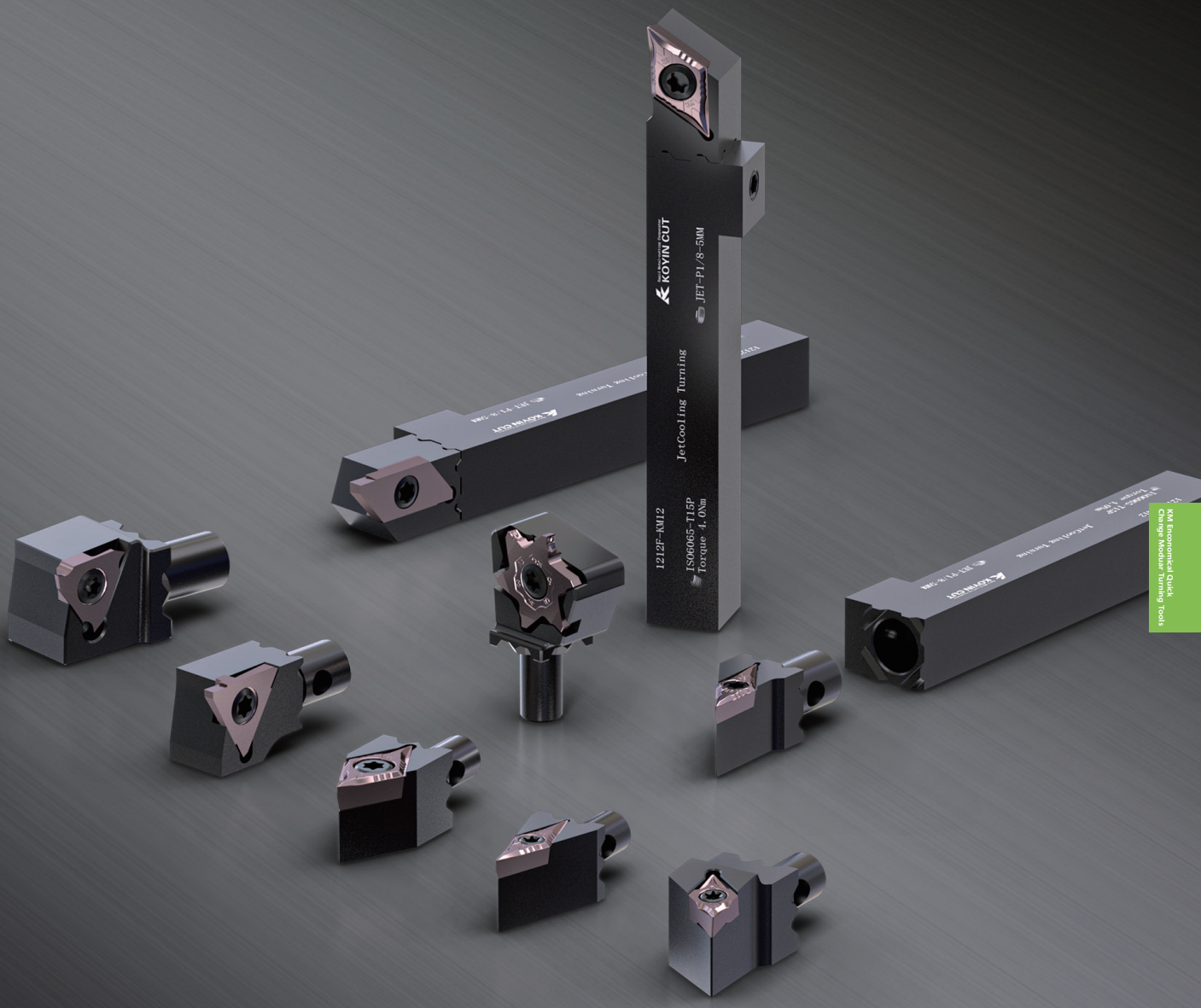
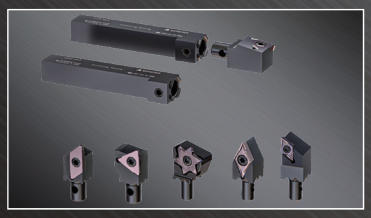


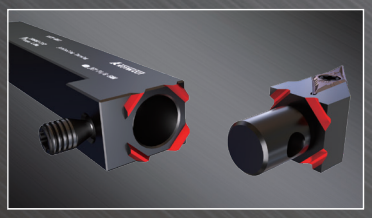
KM Economical quick change modular turning tools

FEATURES AND ADVANTAGES

- By spliting the head and holder, one holder for multiple cutting heads according to need becomes possible
- Standardized and located once assembled, making the operation quick and easy

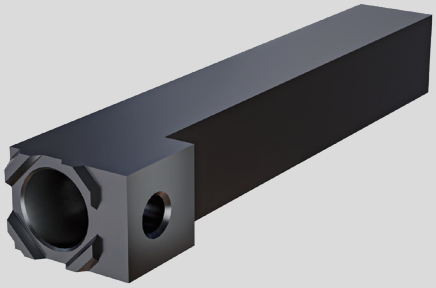


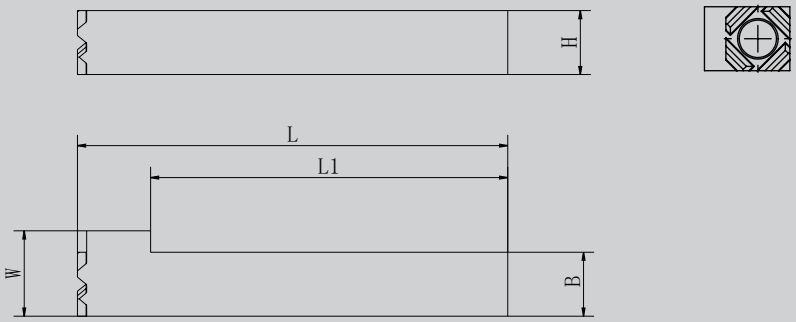
Splitted Structure Design



Processing Application

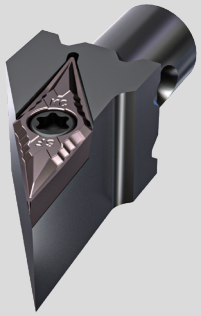
Turning-Modular tool holders

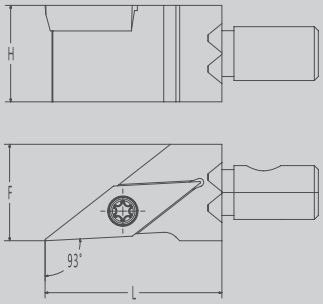




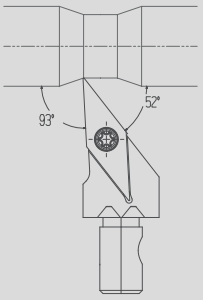
Type	Size					Accessaries	
	H	B	W	L	L1	Screw	Wrenth
KM10-1012F	10	12	16	80	67	KS-4006 -HS-P0.5	KW-LH2
KM12-1212F	12	12	16	80	67	KS-5007 -TS-IP	KW-IP10
KM12-1212H	12	12	16	100	87		
KM16-1616F	16	16	18	80	67	KS-6009 -HS-P0.75	KW-LH3
KM16-1616H	16	16	18	100	87		

V-shape Cutting Heads



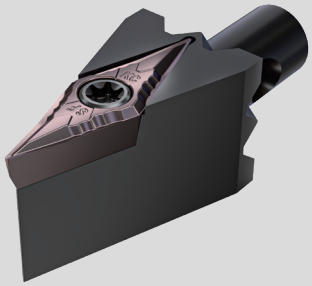


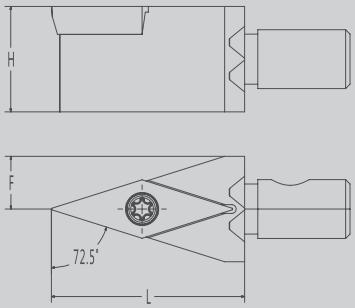
Processing Application



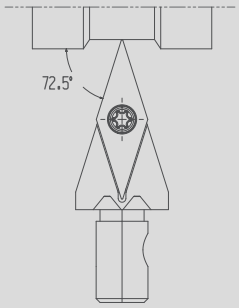
Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SVJB$^{R}_{L}$-11	22	10	12	KS-2503-T	KW-T8	VB□□1103□□
KM12-SVJB$^{R}_{L}$-11		12	12			
KM16-SVJB$^{R}_{L}$-11	23	16	16			
KM10-SVJC$^{R}_{L}$-11	22	10	12	KS-2503-T	KW-T8	VC□□1103□□
KM12-SVJC$^{R}_{L}$-11		12	12			
KM16-SVJC$^{R}_{L}$-11	23	16	16			
KM10-SVJP$^{R}_{L}$-11	22	10	12	KS-2503-T	KW-T8	VP□□1103□□
KM12-SVJP$^{R}_{L}$-11		12	12			
KM16-SVJP$^{R}_{L}$-11	23	16	16			

Turning-Modular tool holders



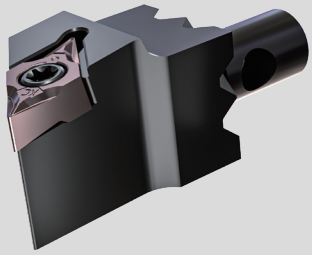


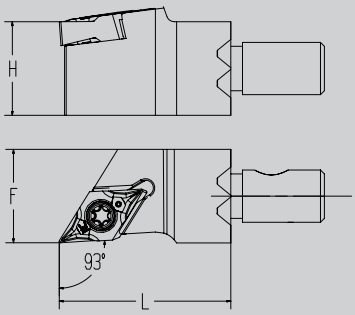
Processing Application



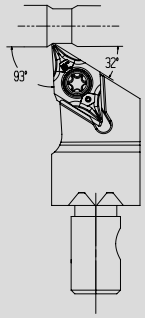
Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SVVBN-11	22	10	6	KS-2503-T	KW-T8	VB□□1103□□
KM12-SVVBN-11		12	6			
KM16-SVVBN-11	23	16	8			
KM10-SVVCN-11	22	10	6	KS-2503-T	KW-T8	VC□□1103□□
KM12-SVVCN-11		12	6			
KM16-SVVCN-11	23	16	8			

KDC Cutting Heads



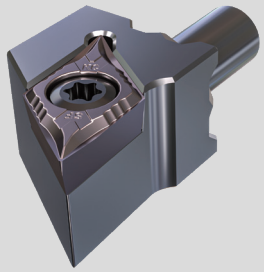


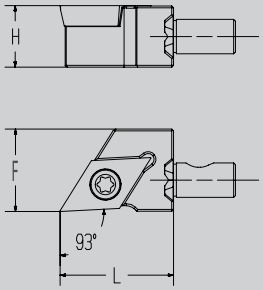
Processing Application



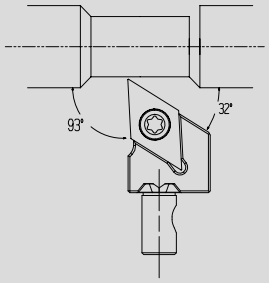
Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SDJXR -07	22	10	12	KS-2504-T	KW-T8	DXGU 0703□□R□□
KM12-SDJXR -07		12	12			
KM16-SDJXR -07	23	16	16			
KM10-SDJXR -11	22	10	16	KS-4008-T	KW-T15	DXGU 1104□□R□□
KM12-SDJXR -11		12	16			
KM16-SDJXR -11	23	16	16			

D-shapeCutting Heads



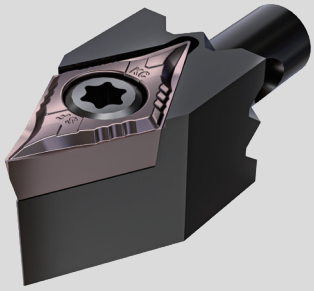


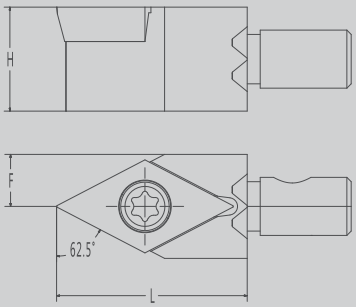
Processing Application



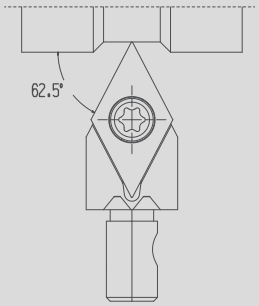
Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SDJC$^{R}/_{L}$-11	22	10	16	KS-4008-T	KW-T15	DC□□11T3□□
KM12-SDJC$^{R}/_{L}$-11		12	16			
KM16-SDJC$^{R}/_{L}$-11	23	16	16			

D-shapeCutting Heads



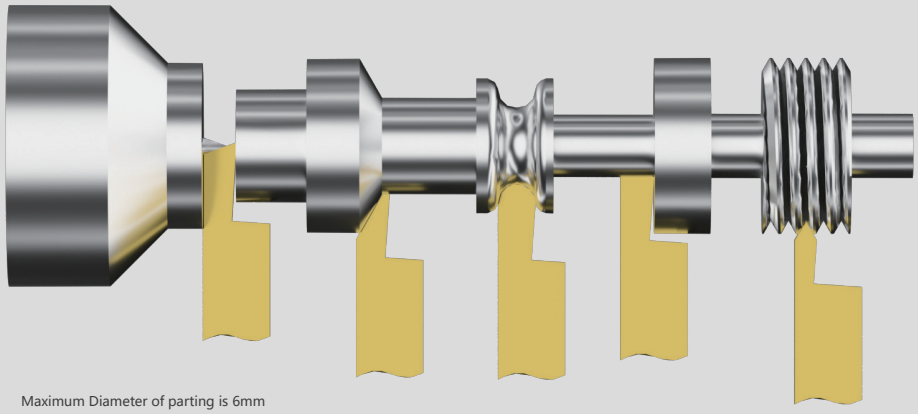


Processing Application



Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SDNCN-11	22	10	6	KS-4008-T	KW-T15	DC□□11T3□□
KM12-SDNCN-11		12	6			
KM16-SDNCN-11	23	16	8			

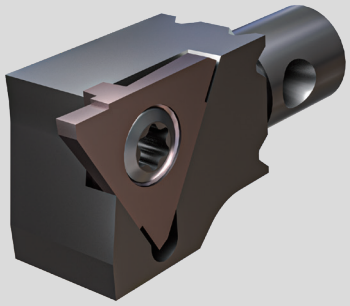
D-shapeCutting Heads

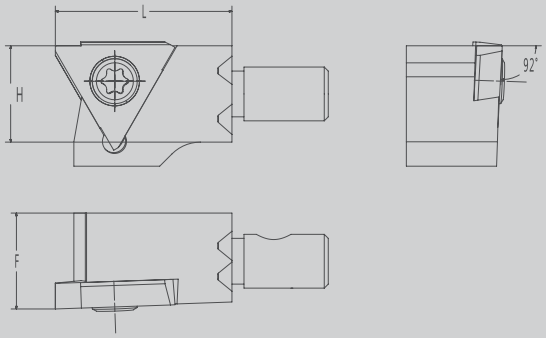


Maximum Diameter of parting is 6mm

Parting **Back-turning** **Profiling** **Grooving** **Threading**

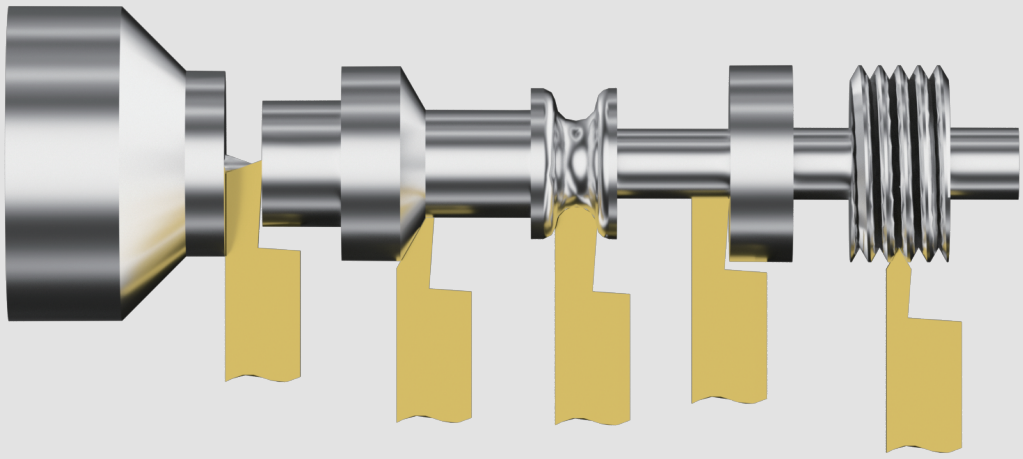
KST16 Series





Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-KST16R/L	22	10	12	KS-4008-T	KW-T15	KST□16R/L □□
KM12-KST16R/L		12	12			
KM16-KST16R/L	23	16	16			

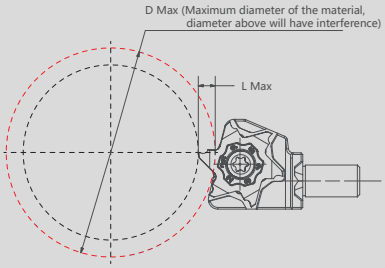
Processing Application of KX618



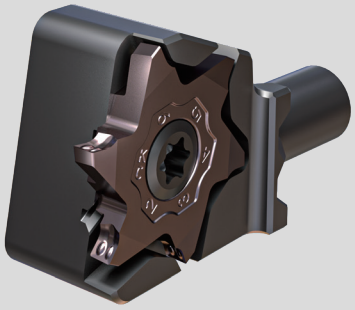
● **Notice**

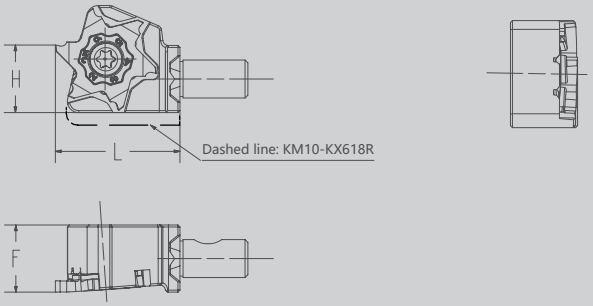
1. Maximum Diameter of parting is 7mm
2. Maximum Diameter of parting is 3.5MM,Groove depth varies according to the diameter of the material, please refer to the figure below

Dmax	32	42	51	65	100
Lmax	3.5	3.3	3.2	3.0	2.5



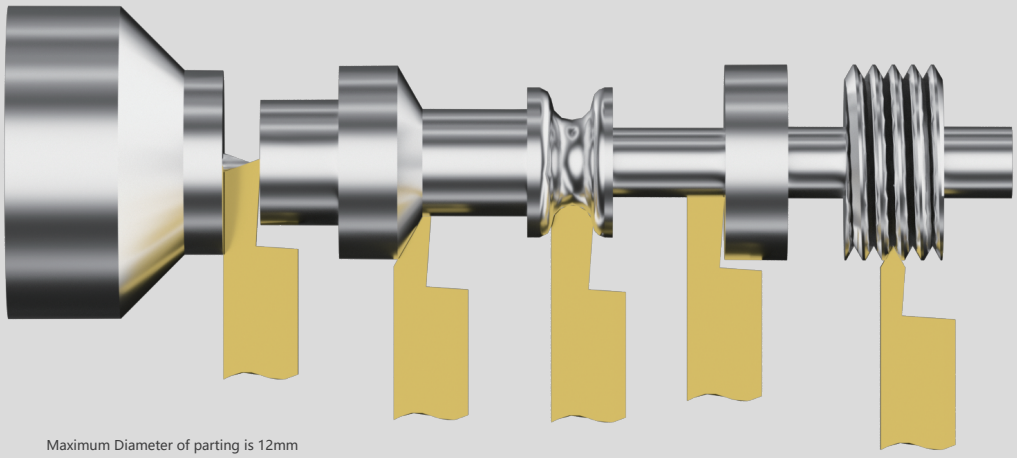
KX618 Cutting Heads





Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-KX618R	22	10	12	KS-4008-T	KW-T15	KX618□R□□
KM12-KX618R		12	12			
KM16-KX618R	23	16	16			

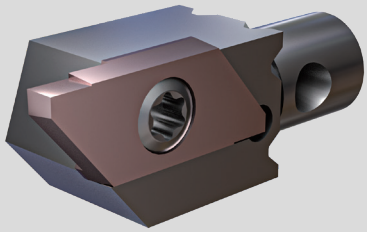
Processing Application of 12 Series

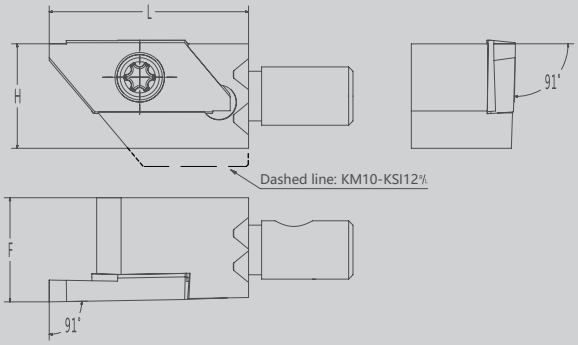


Maximum Diameter of parting is 12mm

Parting **Back-turning** **Profiling** **Grooving** **Threading**

KSI12 Cutting Heads





Type	Size			Accessaries		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-KSI12R/L	25	10	12	KS-35065-T	KW-T15	KSI□12R/L □□
KM12-KSI12R/L		12	12			
KM16-KSI12R/L	26	16	16			